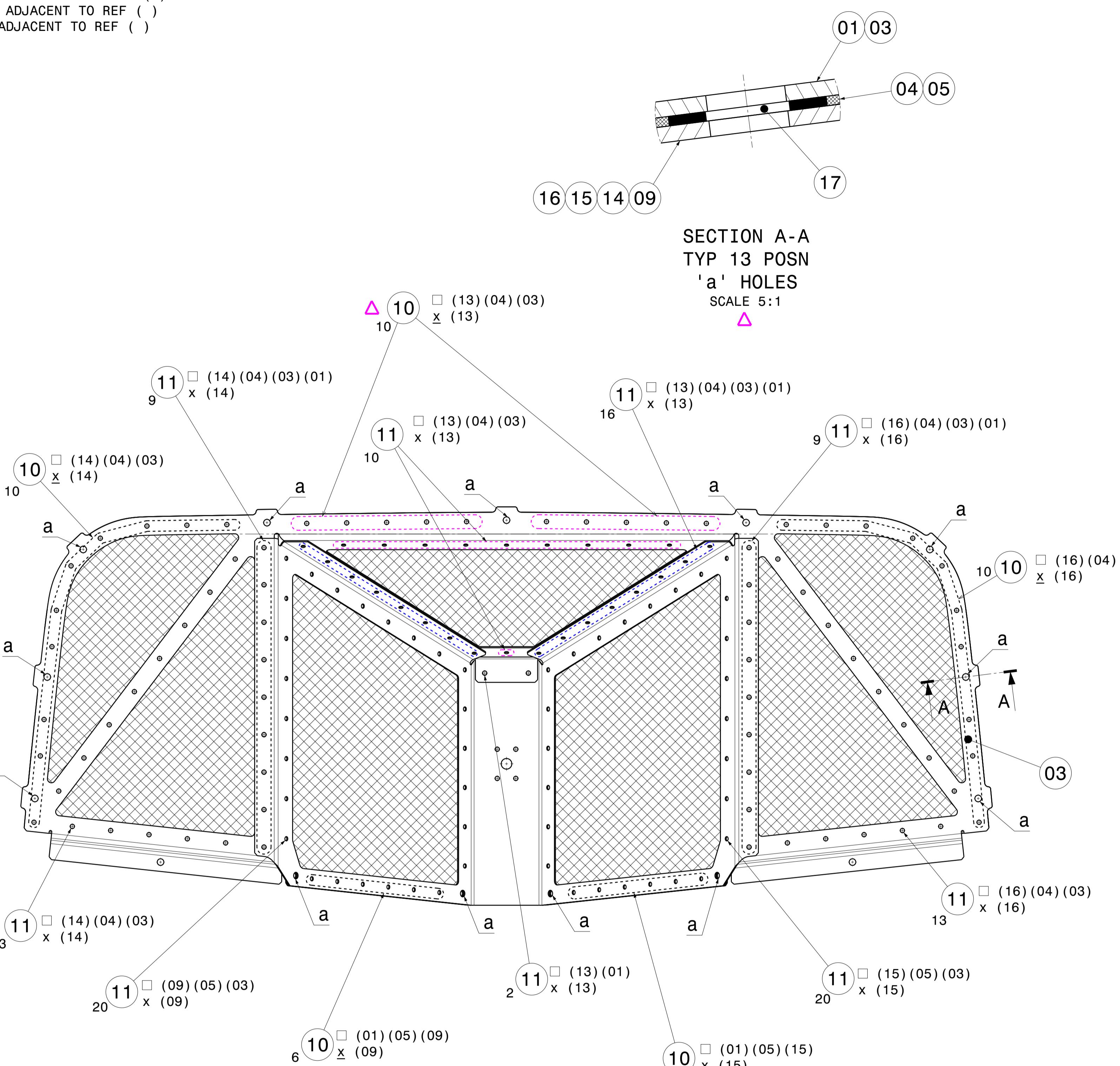


- RIVET TOGETHER ( )
- \* SPOT THRO' REF ( )
- + OPEN OUT HOLES IN REF ( )
- x HEAD ADJACENT TO REF ( )
- x CSK ADJACENT TO REF ( )

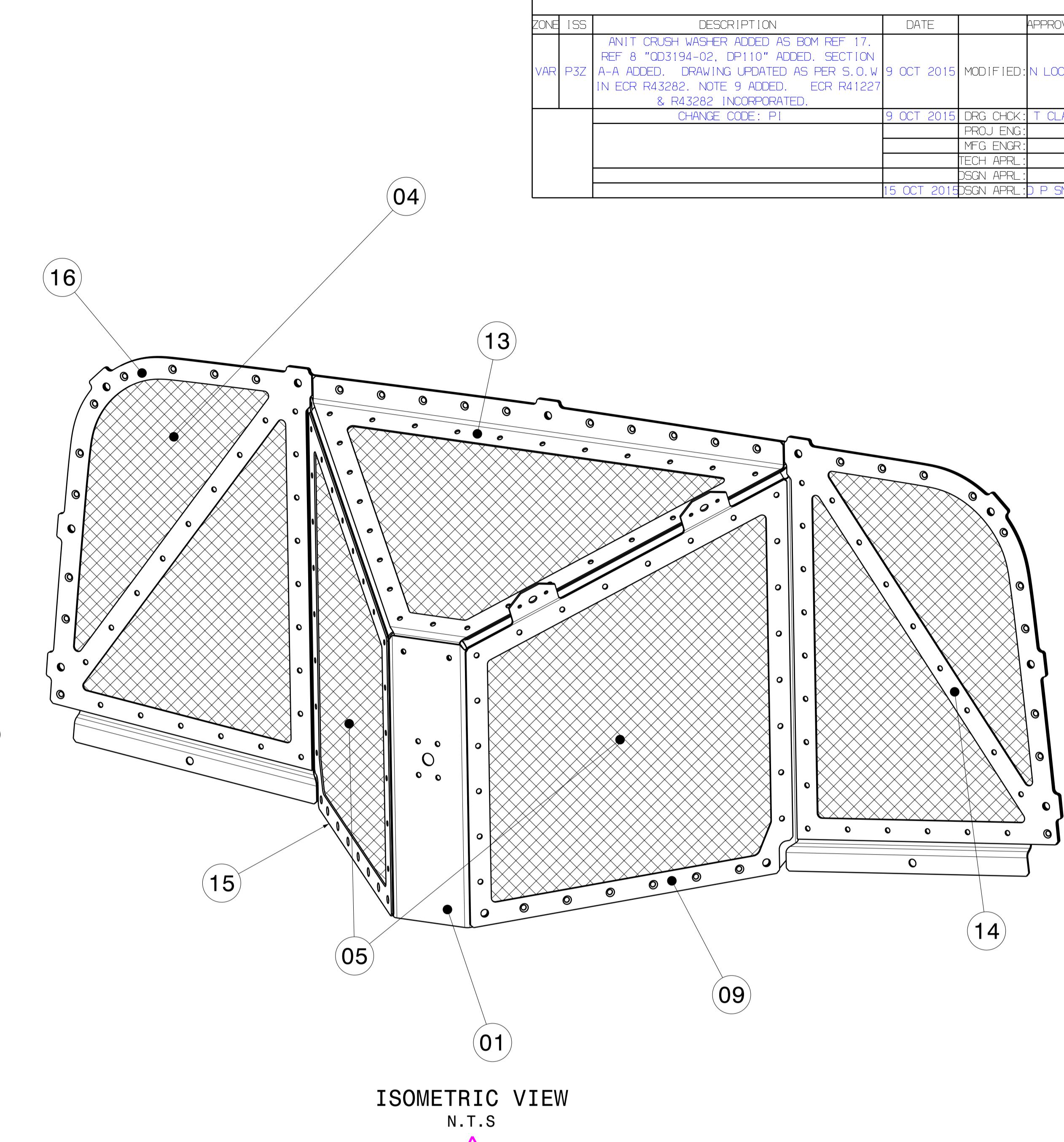


## NOTE

1. ASSEMBLE AS SHOWN. ALL INTERFACING FLANGES AND RIVETS ARE TO BE WET SEALED USING REF 07
  2. RIVET HOLES TO QD1028. RIVET TO QD5104.
  3. MESH (REFS 04 & 05) TO BE LOCALLY DEFORMED TO CLEAR RIVETS PRIOR TO FINAL ASSEMBLY.  
DO NOT DRILL.
  4. TRIM MESH (REFS 04 & 05) TO PROFILE OF STIFFENER PLATES (REFS 01 & 03)  
MESH OUTER PROFILE MAY BE LASER CUT.
  5. REMOVE ALL SHARP EDGES. ENSURE ANY EDGES THAT CONTACT MESH (REFS 04 & 05) ARE SUITABLY DEBURRED.
  6. APPLY ADHESIVE REF 08 TO SURFACES OF REFS 01, 03, 09, 13, 14, 15 & 16 THAT ARE IN CONTACT WITH MESH (REFS 04 & 05). REMOVE EXUDED EXCESS.

NOTE

MESH PORE SIZE NOT TO SCALE - FOR PICTORIAL REFERENCE ONLY



# ISOMETRIC VIEW

N.T.S

REF	PART NUMBER	QTY	DESCRIPTION	MATERIAL / REMARKS
1	QB21940	1	STIFFENER	-
2	-	-	-	-
3	QB21987	1	SCREEN FOD MAIN	-
4	QB21990	1	SCREEN MESH	-
5	QB21991	2	SCREEN MESH	-
6	-	-	-	-
7	QD3084	A/R	750C	-
8	QD3194-02	A/R	DP110	-
9	QB22069	1	PLATE	-
10	QD3387B4	A/R	RIVET, CSK HD	LENGTH A/R
11	QD3388B4	A/R	RIVET, SNP HD	LENGTH A/R
12	-	-	-	-
13	QB22227	1	PLATE	-
14	QB22357	1	PLATE	-
15	QB22359	1	PLATE	-
16	QB22392	1	PLATE	-
17	LN9016-05-L	13	WASHER	-

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